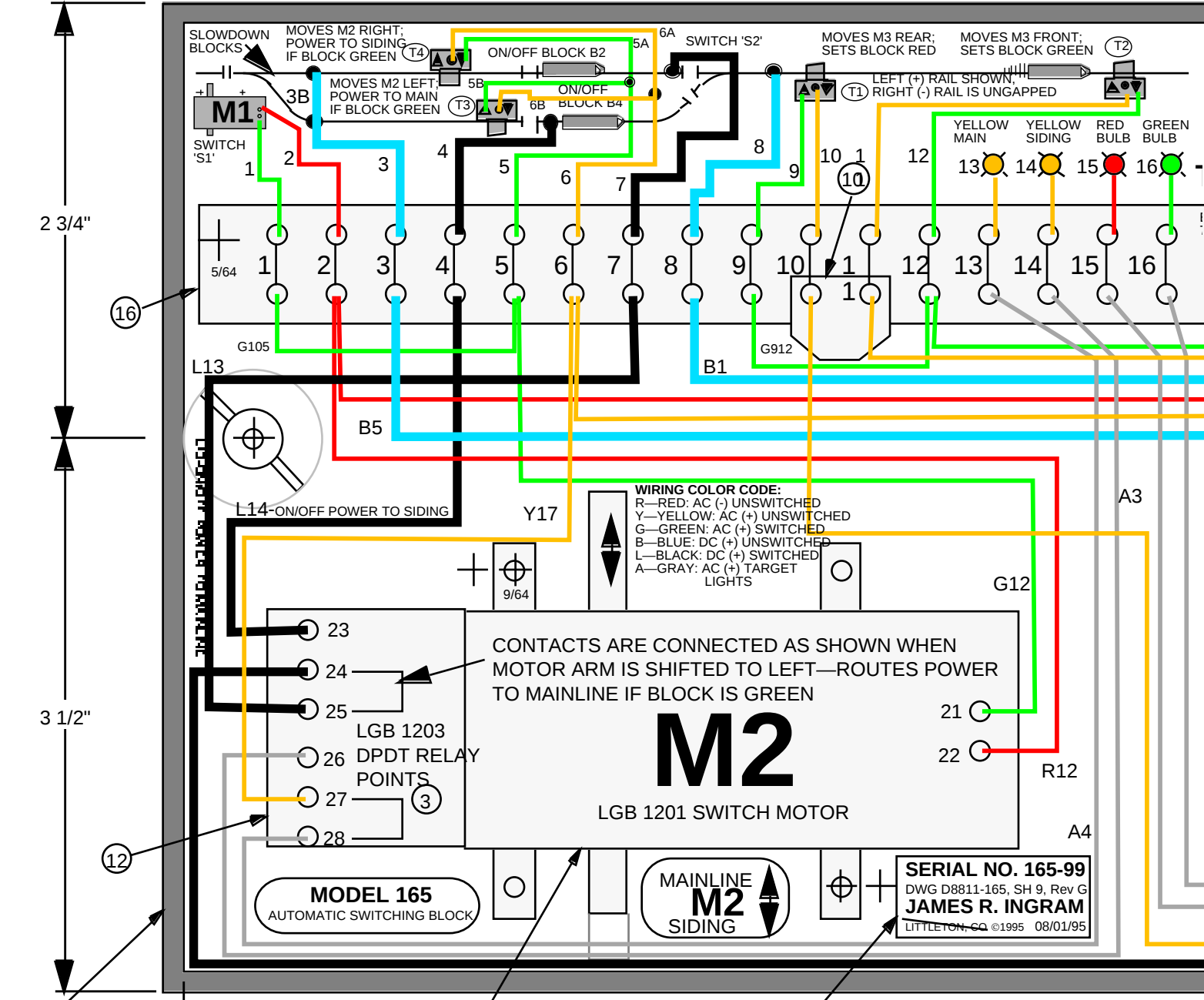




- (27) BASE
- (19) PAINT
- (17) ADHESIVE

**WIRE LIST:**

| COLOR  | BLOCK      | SWITCH    | CONTROL                      |
|--------|------------|-----------|------------------------------|
| RED    | R2         | R11, R12  | R25, R26                     |
| YELLOW | Y1, Y16    | Y11, Y17  | Y21, Y22, Y23, Y24, Y26, Y27 |
| GREEN  | G2, G912   | G12, G105 | NONE                         |
| BLUE   | B1, B2, B5 | NONE      | B7, B8                       |
| BLACK  | L3         | L13, L14  | NONE                         |
| GRAY   | A1, A2     | A3, A4    | NONE                         |

**DRILL SIZES—WOOD BASE:**

- 5/64 — WOOD PILOT HOLES
- 9/64 — HOLES FOR WIRES
- 3/16 — 2 HOLES FOR #8 x 1-1/4 WING NUTS

**DRILL SIZES-BRACKET:**

- 3/32 — 2 HOLES FOR TOGGLE SWITCH TABS
- 9/64 — 4 HOLES (4 FOR WOOD SCREWS)
- 1/4 — 4 HOLES (1 FOR RHEOSTAT TAB, 2 FOR TOGGLES, 1 FOR INPUT JACK)
- 5/16 — 1 HOLE FOR LEDS
- 3/8 — 1 HOLE FOR RHEOSTAT SHAFT

Parts list on Sh. 7, see 'P165' for step-by-step instructions

|                                                                   |  |                                                                                                          |  |
|-------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------|--|
|                                                                   |  | <b>JAMES R. INGRAM</b><br>7931 SO. BROADWAY, STE. 331<br>303-798-1968 © 1995<br>LITTLETON, CO 80122-2740 |  |
| TITLE MODEL 165 AUTOMATIC SWITCHING BLOCK<br>DWG SERIES D8811-165 |  | ORG 01FEB94 REV G, 01SEP95<br>FULL SIZE TEMPLATE SHEET                                                   |  |

